

☐ ALCO MACHINE WORKS

☐ ALCO CNC INDUSTRIES

☐ ALCO HYDRA OIL TOOL ☐ ALCO INDUSTRIAL

ALCO INDUSTRIAL EQUIPMENT

ALCO FLOW CONTROL

6925 - 104 Street Edmonton, Alberta Canada T6H 2L5

Phone: (780) 435-3502 • Fax: (780) 436-1858

December 20, 2012

4 Star Ventures Ltd. Po Box 193 Gull Lake, Saskatchewan S0N 1A0

Certificate of Conformance

Rig No.:

Model:

N/A

Equipment:

Casing Elevator - 150 Ton 9 5/8" TA-150 Center Latch

Customer P.O.:

Keith

Serial No.:

00440

Inspection Report No.:

H-N/A

Alco Sales/Engineering No.:

30068-E P10702

APEGGA Permit to Practice No.: Alco Shop Work Order #:

N/A

This document specifies that all parts and/or assemblies for the equipment referenced above are sold under the manufacturer's warranty.

The above referenced items are to be used according to the manufacturer's directions and ratings. Also assumes no responsibility for defective parts or assemblies or any costs associated with their repair due to normal use or misuse.

The manufacture's documentation provided for the item(s) listed above indicate conformance to the American Petroleum Institute's (API) section 8C . The item(s) have been load tested to 1.5 times the rating.

A CAODC Recommended Practice Level IV inspection is typically required after: 500 operating days.





| | ALCO | MACHINE | WORK | |
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January 09, 2013

4 Star Ventures Ltd. Po Box 193 Gull Lake, Saskatchewan S0N 1A0

Equipment Certification

Rig No.:

N/A

Equipment:

Elevator Reducing Bushing

Model:

9 5/8" - 8 5/8" - 150 Ton

Customer P.O.: Serial No.: N/A N/A

Inspection Report No.:

H-28873

Alco Sales/Engineering No.:

30068-1-E

APEGGA Permit to Practice No.:

P10702

Alco Shop Work Order #:

24024

The above-mentioned elevator bushing required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on Jan 09, 2013, after the elevator bushing was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on Jan 09, 2013, it is our opinion that the elevator bushing is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator bushing has been damaged either as a result of operation, transportation or handling.

