



ALCO MACHINE WORKS ALCO INDUSTRIAL EQUIPMENT 6925 - 104 Street
 ALCO CNC INDUSTRIES ALCO FLOW CONTROL Edmonton, Alberta
 ALCO HYDRA OIL TOOL ALCO INDUSTRIAL Canada T6H 2L5
Phone: (780) 435-3502 • Fax: (780) 436-1858

February 10, 2012

 Alco Machine Works
 6925 - 104 Street
 Edmonton, Alberta
 T6H 2L5

Equipment Certification

Rig No.:	N/A
Equipment:	JR Side Door Casing Elevator
Model:	8 5/8" - 90° - SLX 150 Ton
Customer P.O.:	N/A
Serial No.:	80876
Inspection Report No.:	H-22793
Alco Sales/Engineering No.:	96200-E
APEGGA Permit to Practice No.:	P10702
Alco Shop Work Order # :	blank

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on December 17, 2008, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on December 23, 2008, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.

